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# David Vizard Tuning The A Series Engine

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1 / One Formula: David Vizard's Rule for IM Runner Length The general rule is that you should begin with a runner length of 178 cm for a 10,000 rpm peak torque location, from the intake opening to the plenum chamber You add 43 cm to the runner length for every 1000 rpm that you want the peak torque to occur before the 10,000 rpm

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**Basic Cylinder Head Porting**

The point of this exercise is to get a feel for the die grinder fitted with different tools Prior to starting your practice, use the wood blocks to support the head in a